# IMG

## TECHNICAL DATA SHEET

### CA322 Heavy Duty Construction Adhesive

#### PRODUCT DESCRIPTION

IMG<sup>®</sup> Heavy Duty Construction Adhesive bridges gaps, provides 10 minutes working time and produces a durable, flexible, and impact-resistant bond on the heaviest materials. With antioxidants added for superior all-weather performance.

**RECOMMENDED FOR** bonding common building materials (concrete, lumber, etc.) to:

- Plywood & waferboard\*
- · Drywall
- Tileboard

- Treated lumber
- · Brick veneers
- Exterior foamboard (when applied below 90°F)

#### **FEATURES**

- Strong bond will outlast project
- Bonds a wide range of construction materials
- 100% Satisfaction Guaranteed
- · Exceptional holding power
- · Waterproof & Weatherproof
- · Interior & Exterior
- · Strong, Durable and Flexible
- · Exceeds ASTM C-557

#### **DIRECTIONS FOR USE**

#### **Surface Preparations:**

Surfaces must be clean, dry and structurally sound. Cut nozzle at a 45° angle to desired size. Puncture inner seal with nail or wire.

#### **Applying The Product:**

**Cabinets and counter tops**: Apply a 1/4" bead to contact areas on the back of cabinets or counter tops. Press firmly into place. Mechanical fasteners must also be used for installing wall cabinets.

**Materials to furring strips or studs:** Apply zigzag 1/4" bead to each strip or stud to be covered by panel. Position panel so edges meet at stud center; only severely warped materials require finishing nails at top and bottom.

#### Clean-Up:

Use mineral spirits or an adhesive remover.

#### Disposal:

Contains organic solvents which may cause adverse effects to the environment if disposed of improperly. Place empty containers in normal refuse for disposal. Contact your sanitation department or household hazardous waste coordinator for information concerning possible re-use or disposal of unused solvent-containing adhesives and/or sealants.

#### **COLOR**

Tan

#### **GENERAL INFORMATION**

**NOT RECOMMENDED FOR** flooring applications, ceramics, mirrors, granite, marble (real or cultured), plastic, vinyl, ceiling tile, subfloors/underlayment, or 1/8" medium density fiberboard paneling.

Please research all installation instructions and read entire label for safety, health & environmental information prior to use.

#### SHIPPING INFORMATION

Barcode	Packaging	Net Volume
817830011713	Cartridge	10 fl.oz
Net Weight	Per Case	Case Weight
11.4 oz	12	10.2 lbs
Case Length	Case Width	Case Height
6.5''	8.5''	12''
Cases/Pallet*	Pallet Height*	Pallet Weight*
245	7 ft	2,499 lbs

<sup>\*</sup> U.S. Standard, Heat-Treated Wood Pallets 40" (101.6 cm) x 48" (121.9 cm)

#### STORAGE AND SHELF LIFE

 $IMG^{\circledR}$  Heavy Duty Construction Adhesive is to be stored under controlled dry environment (below 75° F.) Use within 18 months from date of manufacture.

#### NOTE

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