

### PRODUCT DESCRIPTION

#### PART A – ACTIVATOR

IMG® Rearview Mirror Activator is a low viscosity, isopropyl based activator for rearview mirror bonding and other glass to metal applications. When used with IMG® Rearview Mirror Adhesive, this activator fixtures parts within 40 seconds (2kg dead weight pick up) and produces shear strength of 2000 psi between durable substrates such as glass to glass or to metals.

#### PART B – ADHESIVE

IMG® Rearview Mirror Adhesive is a medium viscosity, toughened adhesive system for metals and glass, which gives good tensile shear strength, and outstanding performance for peel, cleavage, fatigue and impact shock loading. IMG® Rearview Mirror Adhesive is formulated for very fast curing on smooth surfaces and can fixture in less than 30. Cured performance shows excellent adhesion and bond strength to glass, sintered metals, aluminum, steel and plated metals.

#### Typical Applications

- All foreign and domestic metal rearview mirror mounting buttons

#### FEATURES

- Blend of toughness and high tensile shear strength
- Strong fixturing in 40 seconds
- Excellent for metal and glass bonding

#### DIRECTIONS FOR USE

1. Clean surfaces to be mated.
2. Apply Activator to one of the mating surfaces in a thin film using the applicator.
3. Allow solvent to flash.
4. Apply IMG® Rearview Mirror Adhesive to other surface to be mated, assemble parts and fixture with light pressure for a minimum of 40 seconds where good contact of parts is evident.
5. Allow 5-15 minutes for final cure. Disturbing the fixture during this time could result in a weaker bond. Fixture time is dependent on gap between parts and temperature of parts. Larger gaps require more time for the activator to promote cure through the gap. If gap is over 0.010” use activator on both parts and apply adhesive over one activator-primed surface.

#### COLOR

Clear

### SHIPPING INFORMATION

Barcode	Packaging	Net Volume
817830010341	Carded Tube	0.02 fl.oz
Net Weight	Per Case	Case Weight
	12	0.4 lbs
Case Length	Case Width	Case Height
	12	0.4 lbs
Cases/Pallet*	Pallet Height*	Pallet Weight*
	"	lbs

### STORAGE AND SHELF LIFE

When stored in the original unopened containers at or below 90°F (32°C), IMG® Rearview Mirror Adhesive has a shelf life of 12 months when packaged into small sachets of 2-3 grams.

### NOTE

The contents of this document, including all data and descriptions, are provided strictly for informational purposes. While the information contained herein is believed to be reliable, IMG Chemicals Corporation cannot assume responsibility for variations and/or nonconforming results obtained or observed by other parties whose product use, environment, and methods are outside of our control.

**IMG CHEMICALS CORPORATION DISCLAIMS ALL WARRANTIES, EXPRESS OR IMPLIED, INCLUDING BUT NOT LIMITED TO THE WARRANTY OF MERCHANTABILITY AND WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE THAT MAY ARISE FROM THE USE OF IMG PRODUCTS. IMG CHEMICALS CORPORATION SPECIFICALLY DISCLAIMS ANY AND ALL LIABILITY FOR INCIDENTAL AND/OR CONSEQUENTIAL DAMAGES, INCLUDING LOST PROFITS.**

