

PRODUCT DESCRIPTION

IMG® Automotive Super Glue is a fast setting, low to medium viscosity adhesive designed to bond close fitting surfaces quickly. IMG® Automotive Super Glue offers viscosity and flow characteristics that are ideal for filling small gaps. IMG® Automotive Super Glue sets in seconds to form a permanent, transparent bond. Effective on metal, rubber, glass aluminum, ceramics, vinyl, alloys, plastics and other non-porous surfaces.

Typical Applications

- Automotive trim
- Logos
- Minor interior repairs
- Household repairs and more
- Knobs

FEATURES

- Ready to use
- Fills gaps to .004"
- No mixing
- Holding strength to 5000 psi
- Permanent, transparent bond

DIRECTIONS FOR USE

1. Make sure the surfaces to be bonded are clean and dry.
2. Dispense a drop or drops to one surface only. Apply only enough to leave a thin film after compression.
3. Press parts together and hold firmly for a few seconds. Good contact is essential. An adequate bond develops in less than one minute. (Maximum strength is achieved in 24 to 48 hours.)
4. Wipe off excess adhesive from the top of the container and recap. IMG® Automotive Super Glue, if left uncapped, may deteriorate by contamination from moisture in the air.
5. Because IMG® Automotive Super Glue condenses by polymerization, sometimes whitening will occur on the surface of the container or the bonded materials. Should this happen, wipe surfaces well with acetone.

COLOR

Clear

GENERAL INFORMATION

SETTING TIME (68°F, 65% R.H.)

Substrate	Set time/Full cure
Steel	10 to 20 seconds
Aluminum	7 to 15 seconds
Neoprene	<5 seconds
ABS	5 to 10 seconds
Polycarbonate	10 to 20 seconds
PVC	10 to 20 seconds

SHIPPING INFORMATION

Barcode	Packaging	Net Volume
817830010341	Carded Tube	
Net Weight	Per Case	Case Weight
0.07 oz	12	205 lbs
Case Length	Case Width	Case Height
4"	6.5"	4.5"
Cases/Pallet*	Pallet Height*	Pallet Weight*
	"	lbs

STORAGE AND SHELF LIFE

When stored in the original unopened containers at or below 90°F (32°C), IMG® Automotive Super Glue has a shelf life of 12 months from date of shipment.

NOTE

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