TECHNICAL DATA SHEET



MG-407 Hi-Temp Copper RTV Silicone Gasket Maker

PRODUCT DESCRIPTION

IMG[®] Hi-Temp Copper RTV Silicone Gasket Maker is a one-part neutral cure silicone sealant that cures in the presence of atmospheric moisture to produce a durable and flexible silicone rubber compound.

IMG® Hi-Temp Copper RTV Silicone Gasket Maker provides a long-lasting flexible seal with excellent adhesion to most surfaces. This sealant is intended for a variety of general purpose and industrial applications and retains its elastomeric properties at temperatures from -76° to 700° F.

FEATURES

- Advanced, specially-formulated gasket maker for use in hightemperature operating environments, including those found in supercharged, turbocharged, and high performance engines.
- · Flexible, non-corrosive, resistant to oil, and safe for sensors.
- Recommended for use as the primary gasket in thermostat housings, intake and exhaust manifolds, differential covers valve covers, water pumps, and cylinder head top covers.

DIRECTIONS FOR USE

- Clean and dry surfaces. Surfaces should be free of dirt, grease, oil and old gasketing material.
- Remove cap, puncture inner seal, screw on extension nozzle and cut nozzle to desired bead width.
- 3. Apply an approximate 1/8" unbroken bead to one surface, completely encircle all bolt holes.
- 4. Assemble parts while material is tacky (approx. 5 to 10 minutes). Do not over tighten bolts. Material skins within 15 minutes.
- 5. May be applied to both sides of gasket to use as a pre-cut gasket dressing.
- Allow to cure for at least 15 minutes. Material normally fully cures in 24 hours.
- 7. Remove nozzle and replace cap after use.

COLOR

Copper

GENERAL INFORMATION

IMG® Hi-Temp Copper RTV Silicone Gasket Maker is not recommended for use in the following applications:

- Do not use silicone gasket maker only when replacing head gaskets.
- · Do not use on parts continuously immersed in gasoline.
- · Glazing or edge sealing of insulated glass.
- Structural glazing.

- Aquariums
- Copper or brass. The cure byproduct may discolor these surfaces.
- Totally confined spaces. Because the sealant needs atmospheric moisture to cure.
- Surfaces that require painting. Paint will not adhere to most silicone surfaces.

SHIPPING INFORMATION

Barcode	Packaging	Net Volume
817830010846	Carded Tube	
Net Weight	Per Case	Case Weight
3 oz	12	3.4 lbs
Case Length	Case Width	Case Height
8.5"	8.5"	4.5"
Cases/Pallet*	Pallet Height*	Pallet Weight*
225	48"	765 lbs

STORAGE AND SHELF LIFE

When stored in original, unopened containers at or below 90° F (32° C) IMG $^{\otimes}$ Hi-Temp Copper RTV Silicone Gasket Maker has a minimum shelf life of 36 months from the date of manufacture.

NOTE

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